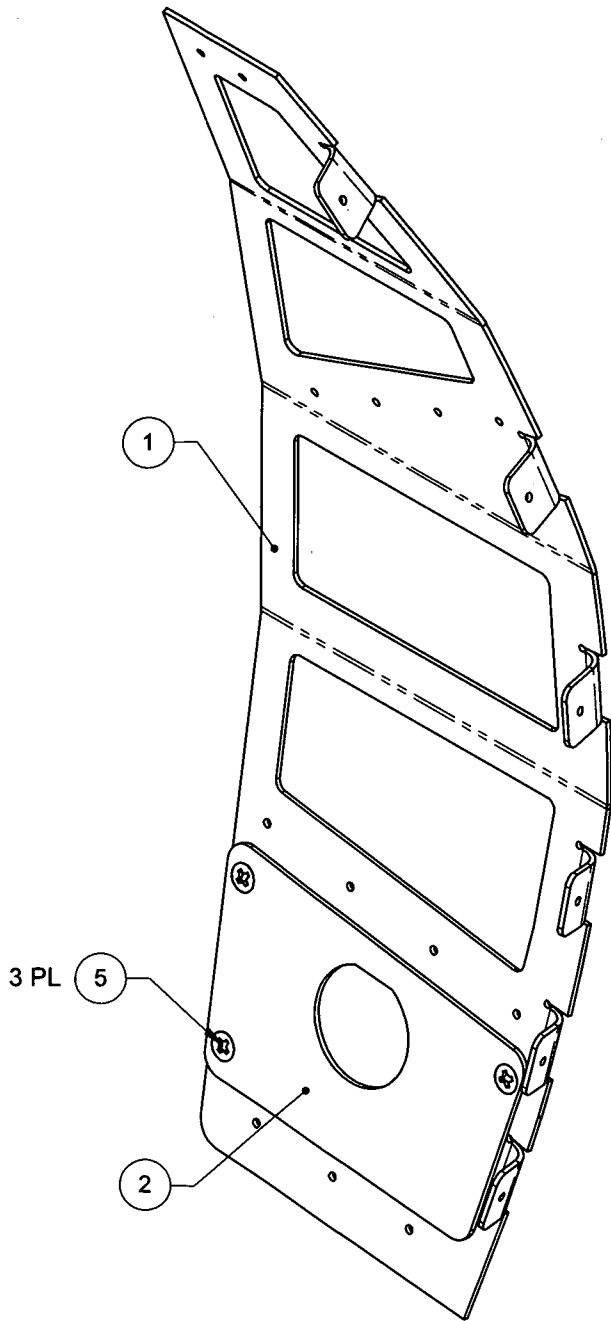
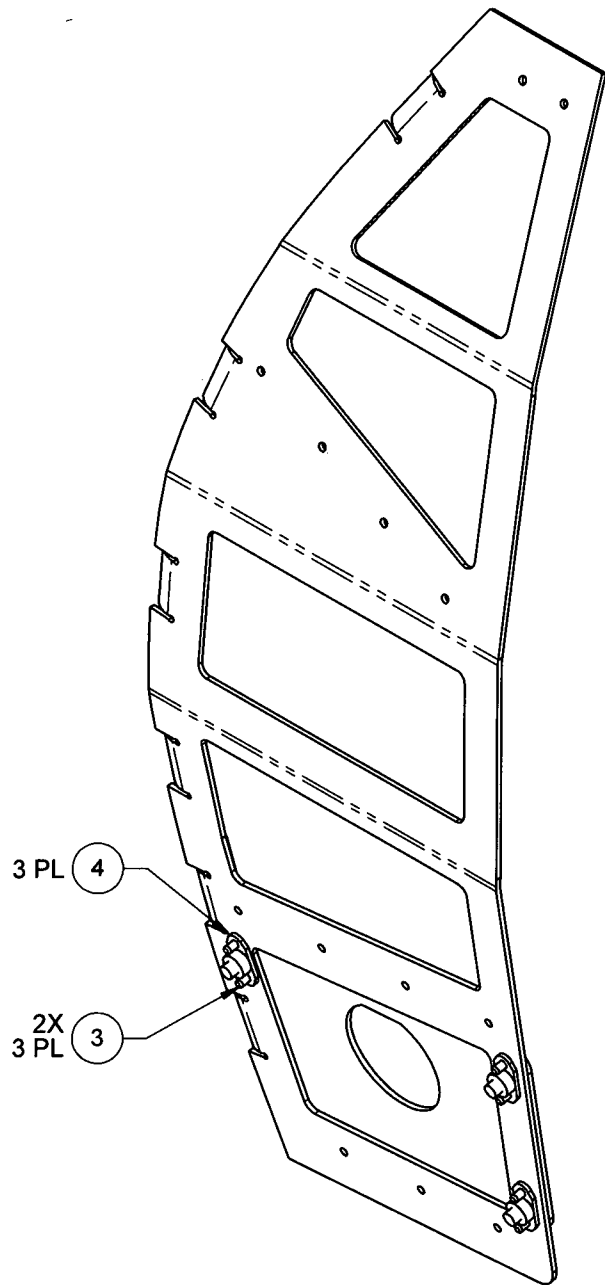


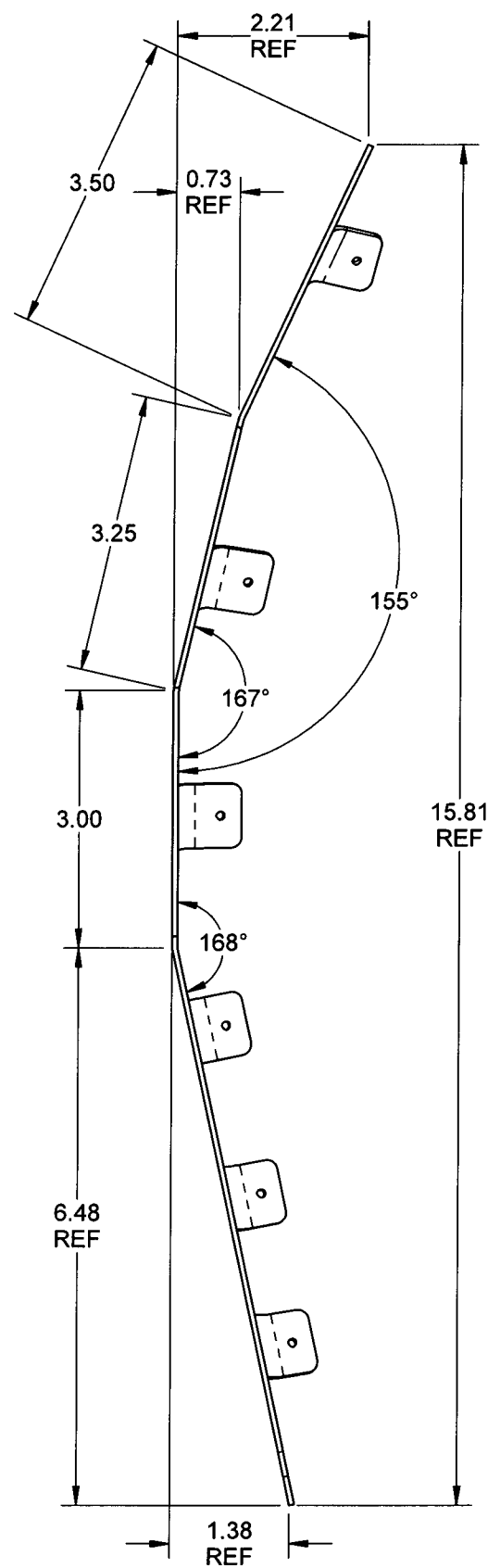
ITEM	QTY	P/N	DESCRIPTION
	X	D4483-041	FWD CLOSEOUT PANEL ASSY (LH)
1	1	D4483-1	FWD CLOSEOUT PANEL (LH)
2	1	D4483-3	BLANKING PLATE (LH)
3	6	MS20426AD3-4	RIVET, CSK
4	3	MS21069L08	NUTPLATE
5	3	MS24694-S3	SCREW



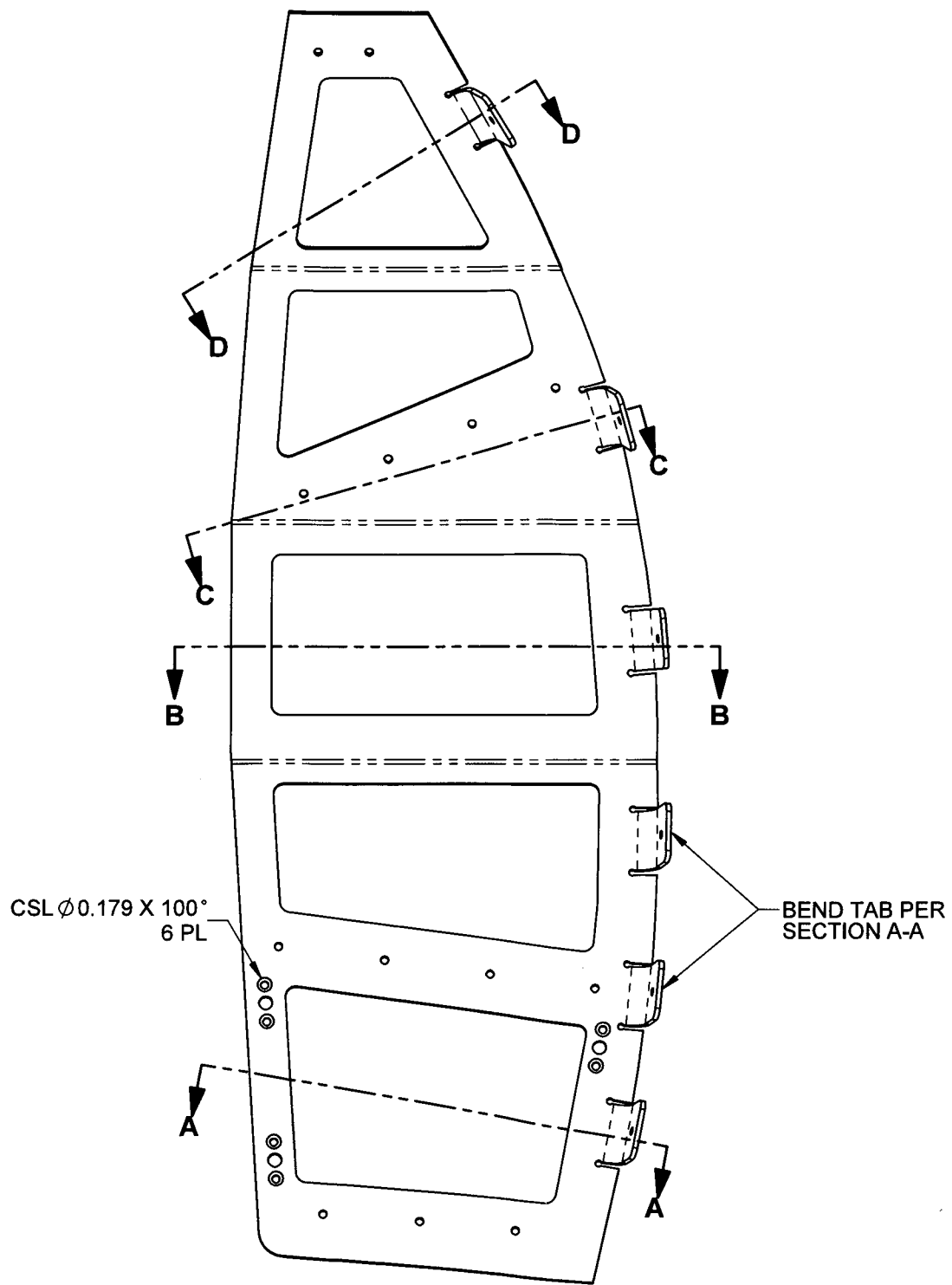
**D4483-041 FWD CLOSEOUT PANEL ASSY (LH)**

NOTES:  
 1) MATERIAL: N/A  
 2) FINISH: N/A  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: N/A  
 6) IDENTIFICATION: N/A  
 7) WEIGHT: 0.31 lbs

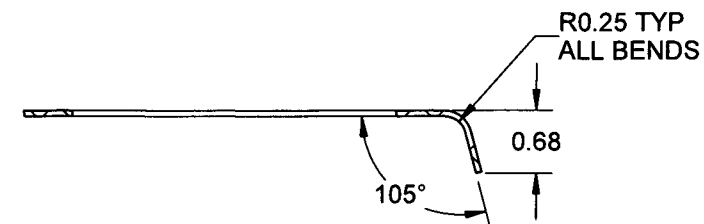
D	ADDED -041, -042, -3 & -4. REASON: EASE OF INSTALLATION OF CANNON PLUG FOR VERT REF DOORS. NUTPLATE HOLES ADDED TO -1 & -2.	AJS	12.12.06
C	ADDED -2 (RH CONFIGURATION)	AJS	12.10.05
B	GENERAL REVISION SEE REV. A FOR DETAILS. PRIMER NOTE ADDED.	AJS	12.09.11
A	NEW ISSUE	AJS	12.03.02
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A.P.	DRAWING NO.	REV. D
MFG. APPR.	IS	D4483	SHEET 1 OF 6
APPROVED	MP	TITLE	SCALE
DE APPR.	HT	FWD CLOSEOUT PANEL	NTS
DATE	12.12.06	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



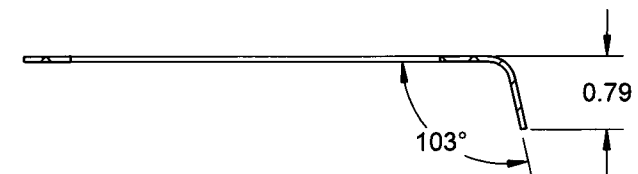
**D4483-1 FWD CLOSEOUT PANEL (LH)**



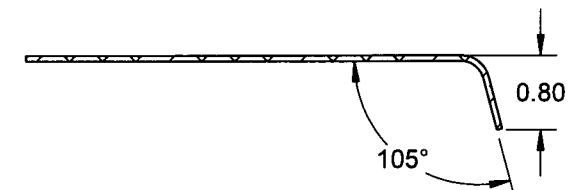
- NOTES:**
- 1) MATERIAL: MAKE FROM D4483-1F
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.24 lbs



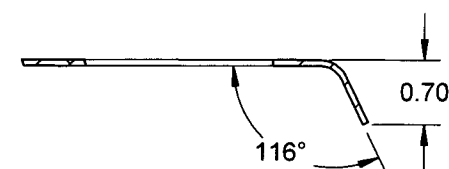
**SECTION A-A**  
(3 PL)



**SECTION B-B**



**SECTION C-C**

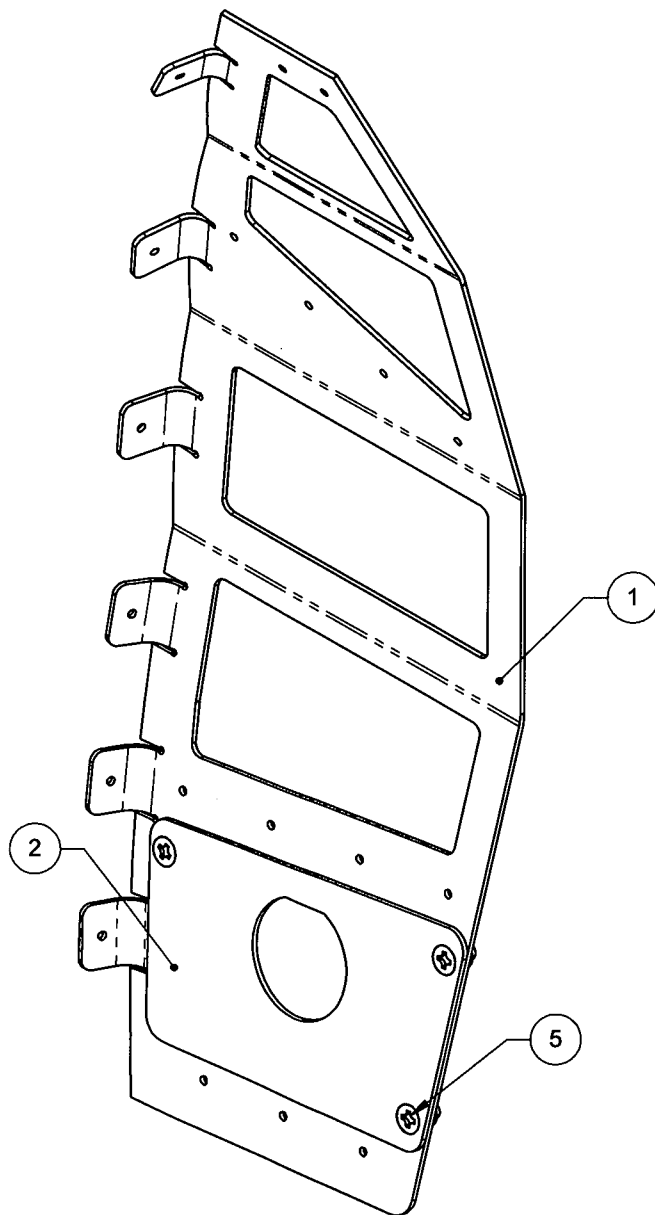
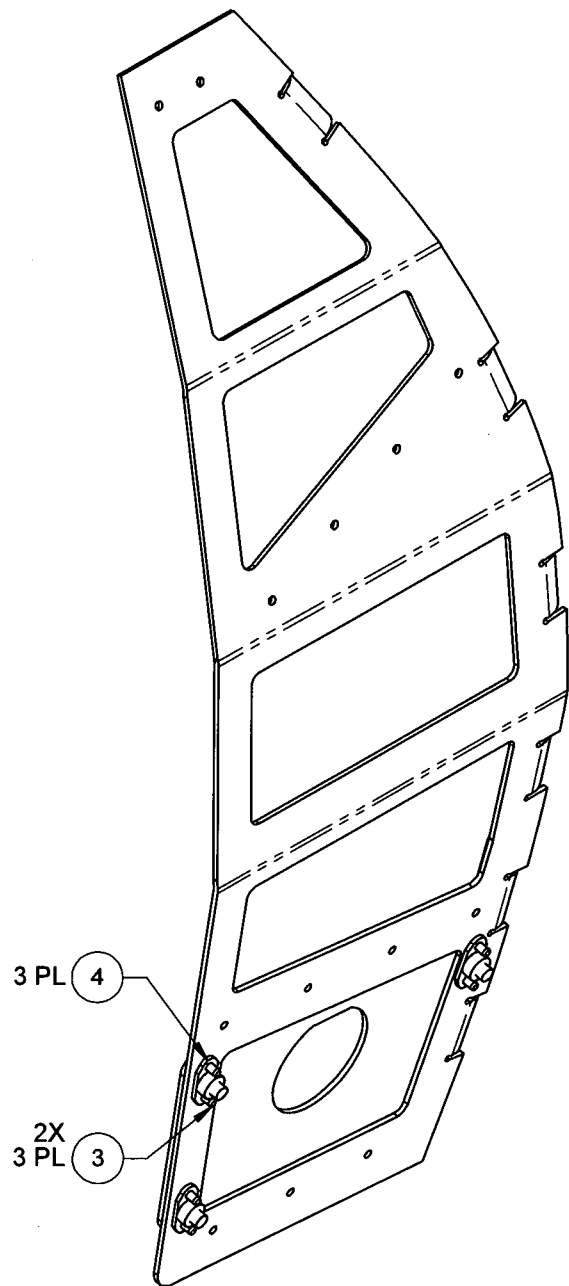


**SECTION D-D**

**RELEASED**  
2013-02-08

DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A.P.	DRAWING NO.	REV. D
MFG. APPR.	ND	D4483	SHEET 2 OF 6
APPROVED	ND	TITLE	SCALE
DE APPR.	ND	FWD CLOSEOUT PANEL	NTS
DATE	12.12.06	COPYRIGHT © 2012 BY DART AEROSPACE LTD	
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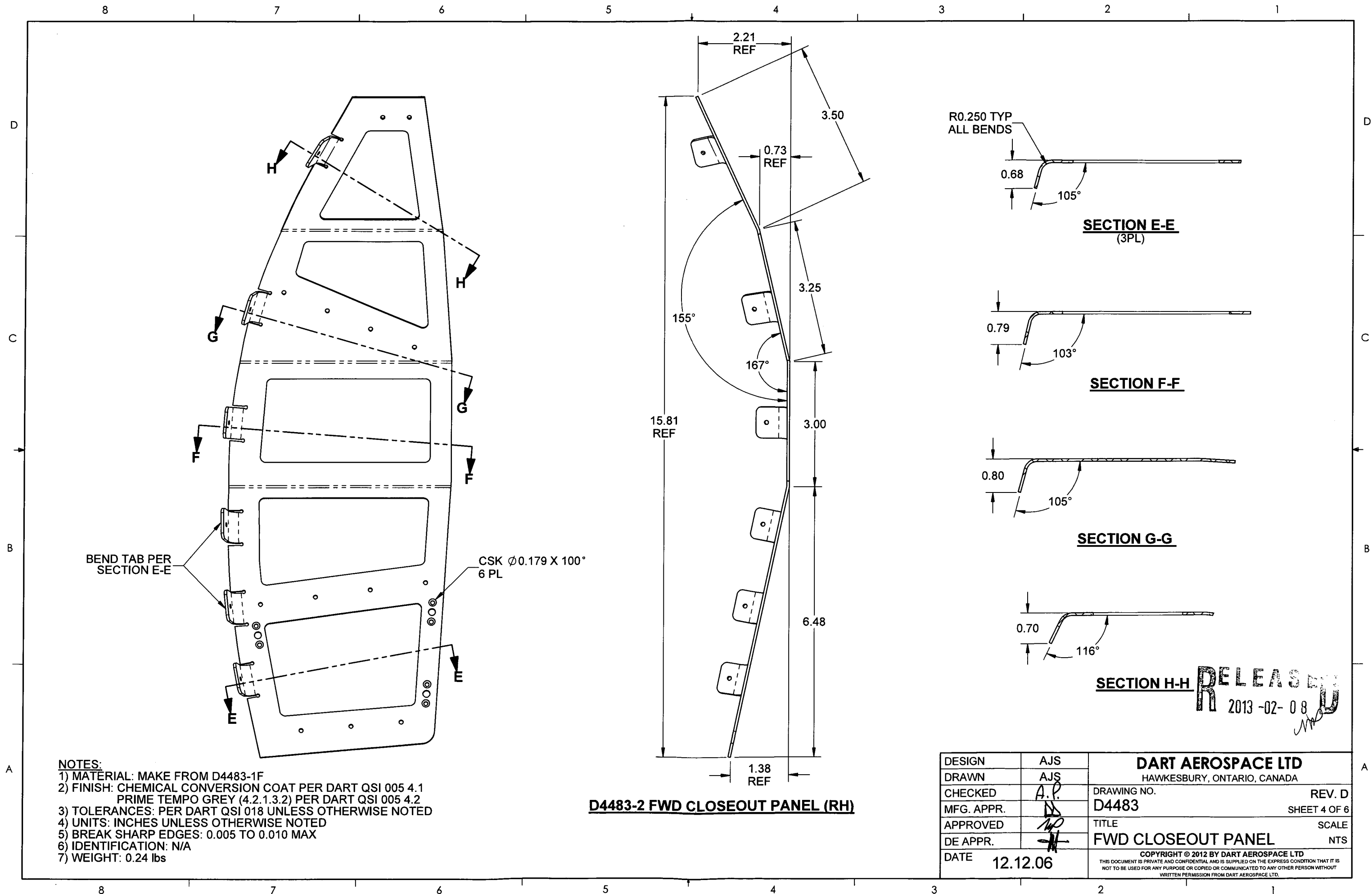
ITEM	QTY	P/N	DESCRIPTION
	X	D4483-042	FWD CLOSEOUT PANEL ASSY (RH)
1	1	D4483-2	FWD CLOSEOUT PANEL (RH)
2	1	D4483-4	BLANKING PLATE (RH)
3	6	MS20426AD3-4	RIVET, CSK
4	3	MS21069L08	NUTPLATE
5	3	MS24694-S3	SCREW



**D4483-042 FWD CLOSEOUT PANEL ASSY (RH)**

DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A.P.	DRAWING NO.	REV. D
MFG. APPR.	AS	D4483	SHEET 3 OF 6
APPROVED	W	TITLE	SCALE
DE APPR.	H	FWD CLOSEOUT PANEL	NTS
DATE	12.12.06	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

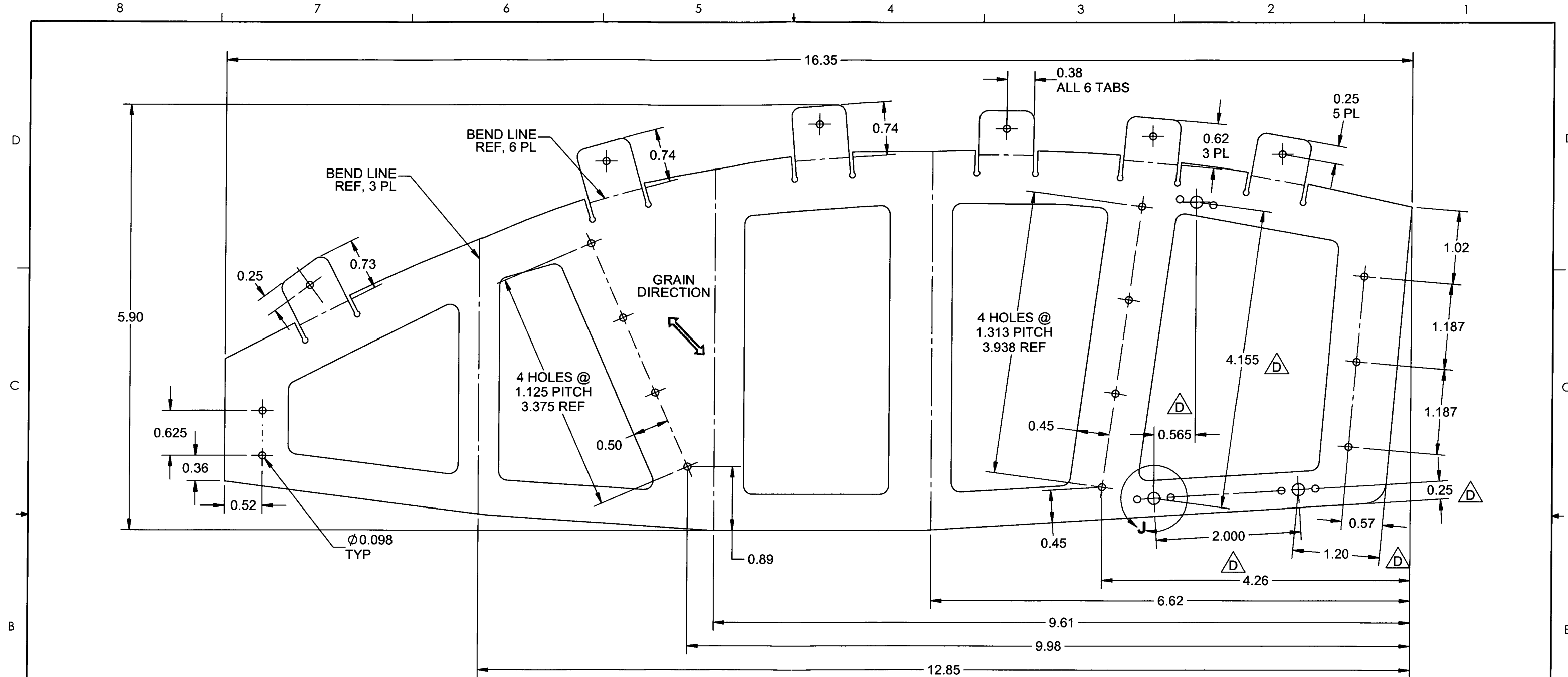
RELEASED  
2013-02-08



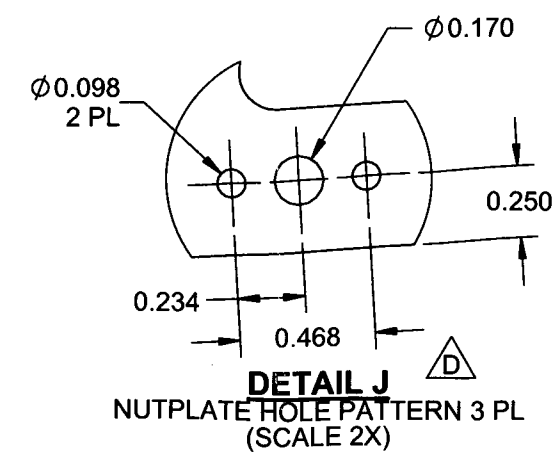
- NOTES:
- 1) MATERIAL: MAKE FROM D4483-1F
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.24 lbs

D4483-2 FWD CLOSEOUT PANEL (RH)

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A.P.	DRAWING NO.	REV. D
MFG. APPR.	ND	D4483	SHEET 4 OF 6
APPROVED	ND	TITLE	SCALE
DE APPR.	ND	FWD CLOSEOUT PANEL	NTS
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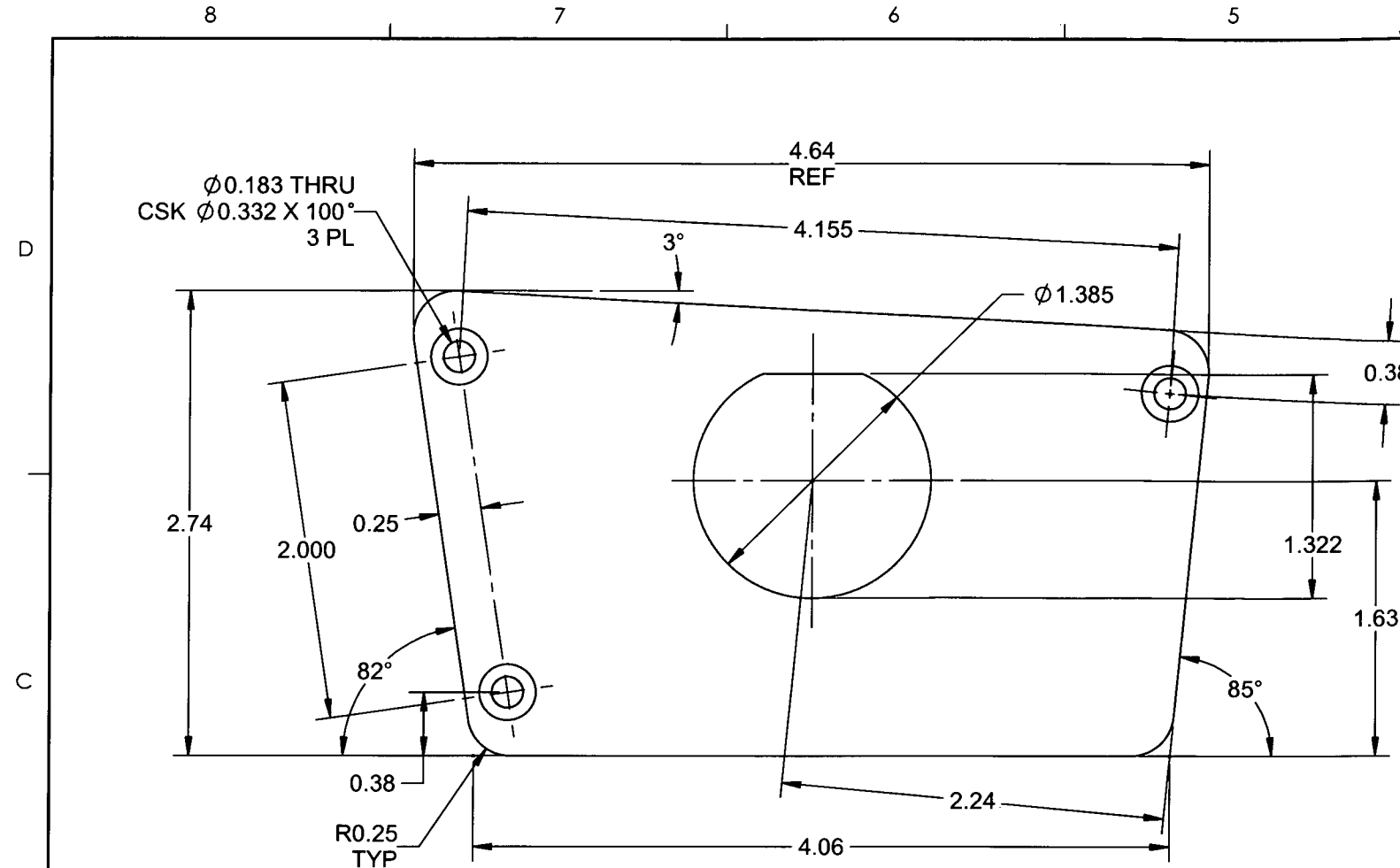
**D4483-1F FWD CLOSEOUT PANEL**  
(FLAT PATTERN)



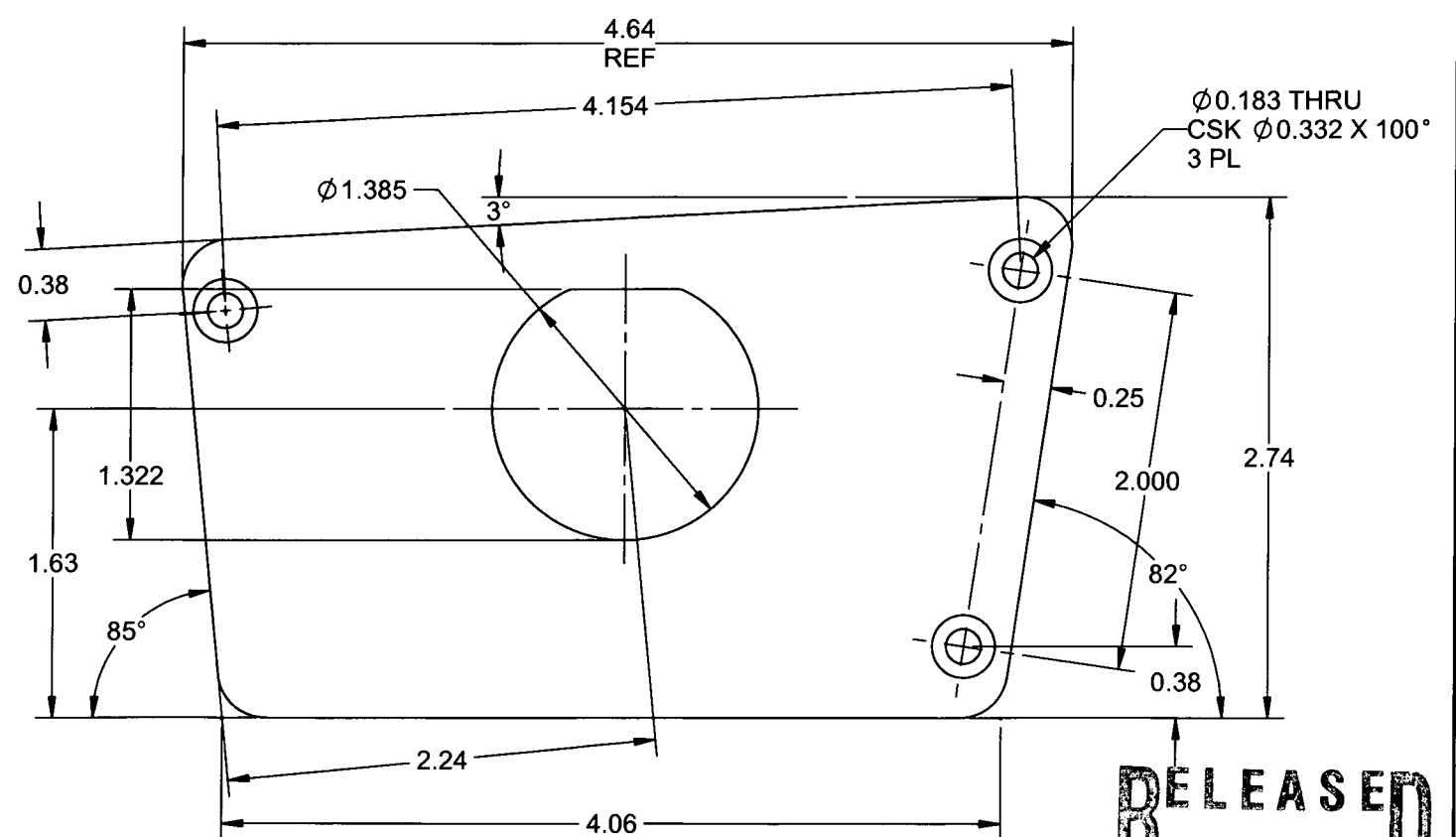
- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK  
PER AMS 4025 OR AMS 4027 OR ASTM B209  
REF M6061T6S.063
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.24 lbs
  - 8) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D4483-1F-REVD.DXF"

**RELEASED**  
2013-02-08  
*MD*

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>A.P.</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>ND</i>	D4483	SHEET 5 OF 6
APPROVED	<i>MD</i>	TITLE	SCALE
DE APPR.	<i>MD</i>	FWD CLOSEOUT PANEL	NTS
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**D4483-3 BLANKING PLATE (LH)**



**D4483-4 BLANKING PLATE (RH)**

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK  
PER AMS 4025 OR AMS 4027 OR ASTM B209  
REF M6061T6S.063
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.06 lbs

**RELEASED**  
2013-02-08

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A.P.	DRAWING NO.	REV. D
MFG. APPR.	MS	<b>D4483</b>	SHEET 6 OF 6
APPROVED	MS	TITLE	SCALE
DE APPR.	MS	<b>FWD CLOSEOUT PANEL</b>	NTS
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